

Initial offer September 2002
This offer will continue until sold

CERAMIC MAKING MACHINERY

from a

Modern Ceramic Plant

Very late model machinery to be sold from “wall to wall”

Mohr is selling kilns and dryers, pugmill extruders, RAM pressing, roller forming and slip casting machinery, finishing and decorating equipment to **ONE BUYER** for removal and production in your plant.

This complete ceramic manufacturing facility of ULSTER CERAMICS PLC in Londonderry, Northern Ireland (near Belfast), was upgraded and expanded in 1997 to produce 6,880 pieces of quality mixed hollowware and flatware products per 8-hour shift. Capacity could be different for your products. Removal contractors are standing by to remove all of this modern machinery and equipment for shipment to you anywhere in the world.

The present factory space is approximately 30,000 square feet. You would use more or less plant space depending upon how you arrange the machinery in your plant.



The present plant in Ireland from which this machinery must be removed soon.

This machinery will make many different ceramic products



Examples of present product lines

Offered exclusively by Mohr Corporation on behalf of the owners of ULSTER CERAMICS PLC. These actual photographs taken on site provide views of the major machines and equipment, but there is much, much MORE. Before you visit be certain to receive the detailed asset list, view the video presentation and discuss price and details for removal with Mohr Corporation.

THE FOLLOWING IS SOME OF THE MODERN CERAMIC MAKING MACHINERY AND EQUIPMENT IN THIS PRODUCTION FACILITY

Move this machinery to your plant today

Turn the Page



www.mohrcorp.com

Body Preparation Equipment

Vicentini Pugmill

- *Stainless steel contact parts*
- *New in 1997*
- *Complete with Beker vacuum pumps for deairing*
- *Max extrusion size 7.2" (180 mm)*
- *Fitted with dies for different size extrusion diameters*



Blunger/Mixer

- *Hexagonal blunger*
- *GRP tank*
- *Steel mixing blade with plastic coating to avoid cross contamination*

Roller Forming, Drying and Finishing Machines

Clay Cutters (2)

- *Electrically driven flatbed conveyor*
- *Pneumatic controlled adjustable wire cutter*
- *Wire cutter, max. roll size 6" (150 mm)*



Netzsch Universal Roller Machines (2)

- *Model type Novaroll's, Series # 365.60*
- *One manufactured in 1986; the other in 1994*
- *Can be supplied with a large quantity of tools*



Service Eng. Holloware Roller Machine

- *Complete with 4 station rotary turntable*

Holloware Dryers (3)

- *2 First and 1 second stage*
- *L-shaped swing tray dryers*
- *Second stage dryer acts in conjunction with other two to accommodate their throughput*

1st Stage



2nd Stage



Bowl Sponge Track

- *13 ware chocks on a chain conveyor for edge sponging of bowls/holloware*



1st Stage



Ram Pressing and Drying Equipment

Castware Sponging Machines (3)



- Vertical linear type manual sponging machines



Ram Presses (2)

- 1 x Ram Inc. and 1 x Simkin
- Ram 24" x 36" work area, 32" to 37" daylight (adjustable), 27" stroke
- Simkin 29" x 29" work area
- Both 60 mt ram presses



Pressedware/Holloware Dryer (2)

- L-Shaped swing tray dryers
- 9' x 12" trays, set at 18" centers on a 6" pitch chain

Casting and Drying



Holloware Casting Machine

- 4 independently controlled casting lanes with automatic fill
- 2 casting slip storage tanks
- Tip and drain turntable
- Return mould conditioning dryer



Castware Dryer

- Monorail conveyed track through both first and second stage dryers with manual sponging in between the two



Mould Dryer

- Rotary mould dryer

Kilns

Electric Kilns (4)

- 150 cubic feet
- Maximum temperature 1200°C

Very Modern Kilns



*Manufactured by Kilns and Furnaces, UK

Spray Decorating

Automatic Spray Glazing Machines (4)

- Double operator automatic spray glazing booths



Easily Relocated!

Manual Spray Glazing Machine

- Single operator automatic spray glazing booths



Print Decorating



Malkin Lining & Banding Machine for Holloware

- 2 colour



Malkin Lining & Banding Machine for Flatware

- Single colour



Malkin Backstamping Machine

- Pad printing machine to apply backstamps

Miscellaneous Equipment

Victoria Vent Dust Extraction Unit



William Boulton Vibratory Sieve

- 24" vibratory separator
- Single deck



Unishear High Shear Glaze Mixer



Mould Turning Lathe



Various Storage Containers

- Various storage racks, ware trolleys and pallet cages

Entire system incorporates:

- Stainless steel body preparation equipment
- Universal roller machines with drying plant
- RAM Inc. Ram Presses with drying plant
- Semi automatic Holloware casting plant with monorail drying system
- Decorating equipment (lining and banding, spraying machines, backstamping)
- Kilns
- Ancillary production equipment for the production of ceramic flatware and holloware

There is much, much more to be Sold for ONE PRICE!

Location for inspection: Northern Ireland, UK

Mohr is offering all of this modern machinery to one buyer. This is an outstanding offer of a complete, versatile ceramic plant.

Offered exclusively by



The foremost Ceramic Plant & Machinery Liquidator

**Mohr Corporation,
U.S.A.**

Main Corporate Offices
P.O. Box 1600
Brighton, Michigan 48116
U.S.A.
sales@mohrcorp.com
Tel: +1-810-225-9494
Fax: +1-810-225-4634

Mohr (UK)

P.O. Box 1954
Stoke on Trent, Staffordshire,
ST10 1YY England
leerawle@mohrcorp.com
Tel: +44-1538-752456
Fax: +44-1538-754198
Mobile: +44-7801-816076

www.mohrcorp.com